

PAPER STRAWS

Product Catalogue · Patterns, Colours, Sizes & Custom Printing

Any design can be printed — full-colour offset, your artwork or ours.

Official supplier to international fast-food and coffee chains.

WE BELIEVE IN

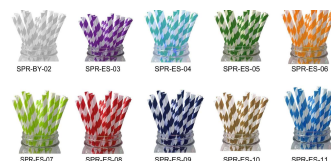
“Let's bring the change together”



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01



02



03



04

Let's Bring the Change Together

As it is known, petroleum products are used as raw materials in the production of plastic. This creates negative effects for both human and environmental health, and plastic materials can take centuries to decompose in nature.

It takes approximately 4 weeks for paper straws to recycle in nature. For this reason they cause almost no harm to the environment compared to plastic products. Paper straws are also much more suitable for health, because they are exposed to much less chemical processing during production than plastic straws.

WHY BULTRADING PAPER STRAWS

- 100% compostable and marine friendly.
- Decompose in just 45-60 days, with no special environment or conditions required.
- FDA / EU compliant, made of FSC-approved white kraft paper.
- Offset printing – all your ideas can be realised without limitations.



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Why Entrust the Production of Your Paper Straws to Us?

Every straw we produce goes through the same quality process — from our smallest order to our largest contract, with the same satisfaction.

Why should you entrust the production of your paper straws to us?



Every straw produced is quality is being checked.



Paper, Paint and Glue we use in our production It disappears in nature in a very short time.



From our lowest circulation customer to our customers with the highest circulation We produce with the same satisfaction.



Un like most similar production We achieve unique quality in special designs. We use offset printing, which provides All your ideas can be realized without limitations.



And most importantly, for you We believe in our work, our success depends on your success.

- Every straw produced is quality checked.
- The paper, paint and glue we use disappear in nature in a very short time.
- From our lowest circulation customer to our highest — we produce with the same satisfaction.
- Unlike most similar production, we achieve unique quality in special designs.
- We use offset printing, so all your ideas can be realised without limitations.
- We believe in our work — our success depends on your success.

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Paper Straws vs. Bio-Plastic Straws

There is no getting around it: bio-plastic straws pollute just like plastic. They do not break down in landfills and end up in our waterways. Bio-plastic straws are not recyclable and can actually contaminate other plastics that are recyclable. If a beverage cannot be consumed without a straw, paper straws remain the most viable, environmentally friendly option for restaurants, venues and establishments.

BIO-PLASTIC / PLANT / PLA STRAWS

- Considered a sustainable alternative to plastic straws, but disposing of any type of PLA, bioplastic or “plant-based” plastic is no different than throwing away a regular straw.
- React exactly like plastic straws in a normal waste stream. It is almost impossible for them to decompose in a landfill, and if they do, it can take over 1,000 years.
- Behave like “regular” plastic in waterways or oceans, often harming, endangering or killing wildlife and fish.
- Only break down when all oxygen is removed and temperatures are constantly above 140 °F for at least 10 days — this occurs in a commercial composting site only.

BULTRADING PAPER STRAWS

- Are 100% compostable and marine friendly.
- Can decompose in just 45–60 days.
- Are earth & marine friendly, naturally degradable, FDA/EU compliant and compostable.
- Require no special environment or conditions to break down safely.
- Approximately 4 weeks to recycle in nature — almost no harm to the environment compared with plastic products.
- Much less chemical processing during production than plastic straws.

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Main Materials We Use in Production

Only food-safe, certified raw materials are used in our production line.

Main materials we use in production



GLUE : **Henkel AQUENCE®**
Dispersion glue, often referred to as emulsion.
It is an adhesive consisting of an organic binder dispersed in water.



PAINT : **SunVisto Aquasafe**
With the European directive to eliminate single-use plastic by 2025
compatible with SunVisto Aquasafe for direct food contact and is particularly recyclable and has a
much higher biodegradation capacity than traditional plastic straws
Suitable for use on paper-based straws



PAPER : **White Kraft Paper**
100% wood pulp, high quality, environmentally friendly,
100% biodegradable FDA and FSC approved .



- GLUE — Henkel AQUENCE® dispersion glue: an adhesive consisting of an organic binder dispersed in water.
- PAPER — White kraft paper: 100% wood pulp, high quality, environmentally friendly, 100% biodegradable, FDA and FSC approved.
- PAINT — SunVisto Aquasafe: compliant with the European directive to eliminate single-use plastic by 2025, suitable for direct food contact.
- Recyclable, with a much higher biodegradation capacity than traditional plastic straws — suitable for use on paper-based straws.

Any design can be printed — full-colour offset, your artwork or ours.

Production Standards & Colour Palette

Diameters from Ø 5 mm to Ø 12 mm, lengths from 100 to 330 mm, three-ply paper 60+120+120 gsm. Folding, cut ends, OPP packaging, box and paper wrapping are available depending on the diameter.

Ø	Length	Paper (gsm)	Folding	Cut end	OPP pack	Box	Paper wrap
Ø 5 mm	100-330 mm	60+120+120	•	•	•	•	–
Ø 6 mm	100-330 mm	60+120+120	•	•	•	•	•
Ø 7 mm	100-330 mm	60+120+120	–	•	•	•	–
Ø 8 mm	100-330 mm	60+120+120	–	•	•	•	•
Ø 9 mm	100-330 mm	60+120+120	–	–	•	•	–
Ø 10 mm	100-330 mm	60+120+120	–	–	•	•	–
Ø 11 mm	100-330 mm	60+120+120	–	–	•	•	–
Ø 12 mm	100-330 mm	60+120+120	–	–	•	•	–

Colour selection

Since the products in this catalogue are photographs, the visible colours may be misleading. For your colour selection please always refer to our colour codes BY-01 ... BY-15 shown on the right.

OUR COLOURS

	BY-01
	BY-02
	BY-03
	BY-04
	BY-05
	BY-06
	BY-07
	BY-08
	BY-09
	BY-10
	BY-11
	BY-12
	BY-13
	BY-14
	BY-15

Straw Size Guide

Available options: plain white, black or kraft, plus any special design. Actual straw inner diameter is shown below.

Type	Inner Ø	Length	Typical use	Wrapped	Designs
Cocktail / Milk	Ø 4-5-6 mm	135-170 mm	Cocktails, milk, small servings	Yes	All patterns
Standard	Ø 6-7 mm	197-250 mm	Water, soda, latte, alcohol beverages	Yes	All patterns
Frozen	Ø 8-9 mm	197-250 mm	Milkshakes, smoothies, soda, alcohol	Yes	All patterns
Bubble Tea	Ø 10-11 mm	197-250 mm	Bubble tea, thick shakes	Ø 10 mm only	All patterns
Big Bubble Tea	Ø 12 mm	197-250 mm	Big bubble tea, tapioca pearls	No	All patterns
Long / Extra	Ø 6-8-10-12 mm	280-320 mm	Tall glasses, jars, decorative serving	No	All patterns

Available options

Plain white, black or kraft, plus any special design. Wrapped options from Ø 4 mm up to Ø 10 mm, any special two-coloured design.

Packaging options

Small case: 8 inner boxes for easier distribution · Bulk case: 2 rows of straws neatly packed · Retail packs: kraft brown paper box.

Custom straws & wrappers

We can add almost any logo or design to the straws and to the wrappers. Send us your logo and we will create a virtual proof.

Shipping

EXW or DAP. All sizes are offered in various colours and designs.

Our Paper Straw Patterns

Ten pattern families, each available in the full BY colour palette: Spiral, Checkered, Striped, Rhomb, Small point, Point, Monochromatic, Stars, Zig-Zag and Motifs.

Our Paper Straw Patterns



Spiral



Checkered



Striped



Rhomb



Small point



Point



Monochromatic



Stars



Zig-Zig



Motifs

Any design can be printed — full-colour offset, your artwork or ours.

Spiral Paper Straws

Classic spiral striped paper straws — the most recognisable paper straw pattern, available in our full colour palette.



SPR-BY-02



SPR-ES-03



SPR-ES-04



SPR-ES-05



SPR-ES-06



SPR-ES-07



SPR-ES-08



SPR-ES-09



SPR-ES-10



SPR-ES-11

Colour codes shown under each product. Any design can be printed — full-colour offset.

Checked Paper Straws

Checked pattern with a strong graphic contrast, ideal for parties, events and seasonal promotions.



DML-ES-12



DML-ES-10



DML-ES-13



DML-ES-09



DML-ES-07



DML-ES-04



DML-ES-08



DML-ES-06



DML-ES-14



DML-ES-11

Colour codes shown under each product. Any design can be printed — full-colour offset.

Striped Paper Straws

Horizontal striped straws, a clean and elegant classic that matches almost any table setting.



SRT-ES-10



SRT-ES-09



SRT-ES-08



SRT-ES-13



SRT-ES-11



SRT-ES-15



SRT-ES-03



SRT-ES-12



SRT-ES-05



SRT-ES-04

Colour codes shown under each product. Any design can be printed — full-colour offset.

Rhomb Paper Straws

Rhomb (diamond) pattern with a dynamic, festive look.



ELM-ES-12



ELM-ES-04



ELM-ES-06



ELM-ES-15



ELM-ES-11



ELM-ES-08



ELM-ES-02



ELM-ES-13



ELM-ES-09



ELM-ES-07

Colour codes shown under each product. Any design can be printed — full-colour offset.

Small Point Paper Straws

Small point (mini dots) pattern — a soft, delicate design that works well for both children's parties and premium bars.



MPT-ES-08



MPT-ES-14



MPT-ES-15a



MPT-ES-04



MPT-ES-13



MPT-ES-07



MPT-ES-14



MPT-ES-15



MPT-ES-04a



MPT-ES-03

Colour codes shown under each product. Any design can be printed — full-colour offset.

Monochromatic Paper Straws

Solid monochromatic straws in a single colour. Additional colours are available from our BY palette.



TRK-ES-01



TRK-ES-07



TRK-ES-04



TRK-ES-08



TRK-ES-14



TRK-ES-02

**Additional color in our products
You can choose from our palette.**

Colour codes shown under each product. Any design can be printed — full-colour offset.

Point Paper Straws

Large point (polka dot) pattern with high visual impact.



PTY-ES-08



PTY-ES-13



PTY-ES-05



PTY-ES-15



PTY-ES-02



PTY-ES-13a



PTY-ES-12



PTY-ES-05a



PTY-ES-15a



PTY-ES-11

Colour codes shown under each product. Any design can be printed — full-colour offset.

Stars Paper Straws

Star pattern — a favourite for celebrations, national holidays and children's events.



YLD-ES-12



YLD-ES-06



YLD-ES-08



YLD-ES-11



YLD-ES-02



YLD-ES-15



YLD-ES-02a



YLD-ES-14



YLD-ES-13



YLD-ES-07

Colour codes shown under each product. Any design can be printed — full-colour offset.

Zig Zag Paper Straws

Zig-zag pattern with a modern, geometric character.



ZZG-ES-02



ZZG-ES-12



ZZG-ES-03



ZZG-ES-10



ZZG-ES-15



ZZG-ES-08



ZZG-ES-13



ZZG-ES-07



ZZG-ES-05



ZZG-ES-11

Colour codes shown under each product. Any design can be printed — full-colour offset.

Motifs Paper Straws

Themed motif prints: hearts, princess, pumpkin, happy birthday, eat & drink, bamboo, cheers, black cow, red hearts and seafoam.



MTF-Black Hearts



MTF-Princess



MTF-Pumpkin



MTF-Happy Birthday



MTF-Eat&Drink



MTF-Bamboo



MTF-Cheers



MTF-Black Cow



MTF-Red Hearts



MTF-Seafoam

Colour codes shown under each product. Any design can be printed — full-colour offset.

Custom Made Paper Straws with Company Logo

We can produce paper straws with company logos or slogans, and paper straws with a special design. Offset printing puts your brand and your message at your customer's fingertips — on the straw itself and on the individual wrapper.

TECHNICAL SPECIFICATION

- Offset printing – unlimited design freedom.
- Logo or slogan printed along the whole straw.
- Individually wrapped straws with printed wrappers.
- Two-coloured special designs from Ø 4 mm up to Ø 10 mm.
- Virtual proof prepared before production.

OPTIONS

- Custom colours from the BY palette or PANTONE.
- Branded retail boxes and outer cases.
- Design and pre-press support.
- Individual calculation for any run size.



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Special Shapes & Packaging

Beyond straight straws we produce gusseted (bendable) straws, angled cut straws and combinations of both — ideal for juice cartons, cocktails and take-away drinks.

- Gusseted paper straws — flexible bend, keeps its position.
- Angled cut paper straws — sharp cut end for cartons and lids.
- Angled cut and gusseted paper straws — combined solution.
- Packaging: Ø6 up to 24, 50, 100 and 250 pcs · Ø8 up to 24, 50 and 100 pcs · Ø10 up to 24 and 50 pcs.
- Packed in OPP or in specially designed boxes according to customer preference.
- Individually wrapped in white paper packages, with or without logo, by automatic machines untouched by human hands.



Gusseted Paper Straws



Angled Cut Paper Straws



Angled Cut and Gusseted Paper Straws

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Cargo Information

Packing and pallet specification of our paper straws.

Size	Pcs / pack	Packs / box	Pcs / box	Box size, mm	Pallet, cm	Boxes / pallet	Height
Ø6 × 195 mm	24	210	5040	400×300×430	80×120	40	2.30 m
Ø6 × 195 mm	50	120	6000	400×300×430	80×120	40	2.30 m
Ø6 × 195 mm	100	64	6400	400×300×430	80×120	40	2.30 m
Ø6 × 195 mm	250	24	6000	400×300×430	80×120	40	2.30 m
Ø6 × 240 mm	24	156	3744	400×300×430	80×120	40	2.30 m
Ø6 × 240 mm	50	75	3750	400×300×430	80×120	40	2.30 m
Ø6 × 240 mm	100	40	4000	400×300×430	80×120	40	2.30 m
Ø6 × 240 mm	250	16	4000	400×300×430	80×120	40	2.30 m
Ø8 × 195 mm	24	125	3000	400×300×430	80×120	40	2.30 m
Ø8 × 195 mm	50	64	3200	400×300×430	80×120	40	2.30 m
Ø8 × 195 mm	100	36	3600	400×300×430	80×120	40	2.30 m
Ø8 × 240 mm	24	100	2400	400×300×430	80×120	40	2.30 m
Ø8 × 240 mm	50	54	2700	400×300×430	80×120	40	2.30 m
Ø8 × 240 mm	100	29	2900	400×300×430	80×120	40	2.30 m
Ø10 × 200 mm	24	80	1920	400×300×430	80×120	40	2.30 m
Ø10 × 200 mm	50	40	2000	400×300×430	80×120	40	2.30 m

Packaging units

Ø6: 24, 50, 100 and 250 pcs · Ø8: 24, 50 and 100 pcs · Ø10: 24 and 50 pcs. Packed in OPP or in specially designed boxes according to customer preference.

Individually wrapped

Products preferred individually are wrapped in white paper packages, with or without logo, on our automatic machines, untouched by human hands.

GET IN TOUCH

Contact us for a quotation

Tell us the required diameters, lengths, patterns, colours and packaging and we will prepare a tailored offer for paper straws. Any design can be printed — full-colour offset, your artwork or ours.

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COMPANY

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Trust your packaging to the professionals!

